

## **Gas Cylinder Hazards**

Gas cylinders provide a wide variety of hazards. This includes sudden and explosive decompression, asphyxiation, explosion and reactivity risks, possible chemical toxicity, cryogenic temperatures, and high-pressure gas streams.

## **General Handling and Operation**

- All laboratory workers must be trained in proper handling of compressed gas cylinders and recorded by the PI.
- Cylinders should be kept secured with chains or straps to an immovable object. Never leave a cylinder standing unrestrained.
- If a valve is not working, have it inspected and fixed. Do not attempt to force a valve open or close.
- A cylinder valve protection cap should be in place at all times until the cylinder is secured and connected to a regulator or manifold.
- Do not force connections that do not fit.
- Turn off gas at the cylinder valve, not the regulator.
- Do not heat a cylinder to raise the pressure of the gas (this can defeat the safety mechanisms built in by the supplier).
- Do not tamper with any safety relief devices in the valve or on the cylinder. Report any indications of tampered or damaged safety relief devices for inspection.
- Do not attempt to adapt fittings from one cylinder or regulator to another.
- Only use fittings or hoses compatible with the gas in the cylinder.
- Do not transfer gases from one cylinder to another.
- Do not store cylinders in aisles or doorways as they may block egress in the event of an emergency.
- Do not lubricate any part of the valve, cylinder, or attached equipment.
- For toxic or irritating gases, the cylinder valve should only be opened while the cylinder is in a working fume hood.
- Label all empty cylinders with tags so that everyone will know their status. Handle empty cylinders as carefully as full ones.

## **Moving Cylinders**

- Use proper PPE when transferring or moving cylinders.
- Make sure cylinders are in good condition before transferring.
- Close any valves, remove the regulator, and attach the cylinder valve protection cap before moving any cylinder.

- A cylinder should only be moved when securely strapped or chained to a wheeled cart.
- Do not drag, slide or roll a cylinder. The sidewalls of the cylinder are the thinnest parts and aren't designed to support any weight.
- Do not drop cylinders or strike them against each other or against other surfaces violently.
- Do not use the valve cover to lift cylinders; they could be damaged and become unattached.

#### **Pressure Regulators for Cylinders**

- Use the appropriate regulator for the type of tank and gas being used.
- Do not use any oil, grease, mercury or soapy water on regulator valve.
- Check that the regulator is free of foreign objects.
- While a cylinder is in storage, the regulator should be removed.